## Schleuniger



#### **SawPolish Units**

#### **Sawing and Polishing Devices for Crimp Cross Section Analysis**

- Three models for sawing and polishing a wide range of crimp connections
- Polishing disc is in line with the saw blade for fast and simple processing
- Compatible with ElectrolyteStaining Unit and MacroZoom Unit 1.3 for a complete crimp cross section analysis
- Numerous sample holders are available for a variety of applications such as welding, potting and connector inspection

# QUALITY ASSURANCE

### SawPolish Units

**Variety:** The SawPolish product family offers three models to cover a wide range of applications. Each model has its own specifications to meet varying budgets and production needs. **Capability:** The interchangeable and customizable sample holder allows a nearly endless application range.

**Productivity:** The saw blade and polishing disc are aligned so that the sample can be cut and polished in one motion to minimize processing time.

**Precision:** Don't waste time and money for inaccurate crimp cross section analysis. Be precise. At Schleuniger precision is our passion.



Carbide saw blade for long life and precise sawing.



Polishing disc ensures a smooth and clean surface if needed.



Digital magnifier with 4 step zoom (4x, 6x, 8x, 11x) (SPU 6 Comfort)



The adjustable mechanical stop with digital display ensures repeatable cutting positioning (SPU 6 Comfort)



A variety of sample holders make it possible to process a variety of crimp contacts.

Technical specification	SawPolish Unit 6	SawPolish Unit 6 Comfort	SawPolish Unit 60	
Maximum Terminal Height	9 mn	9 mm (0.35")		
Standard Saw Blade		Carbide (VHM) 40 x 10 x 0.4 mm (1.57 x 0.39 x 0.02")		
	Suitable for copper, aluminum, steel, alloy steel, stainless steel, titanium, bronze, brass, cast iron, gold, silver, inconel, nimonic, hastelloy, magnesium alloys, plastic			
Polishing Disc Diameter		100 mm (3.93")		
Sand Paper		100 mm (3.94"), grain size 1200		
Motors	$P_{max}$ ≈ 85 Watt $f_{rot}$ ≈ 6000 min <sup>-1</sup>	$P_{\text{max}} \approx 300 \text{ Watt}$ $f_{\text{rot}} \approx 9800 \text{ min}^{-1}$	$P_{\text{max}} \approx 450 \text{ Watt}$ $f_{\text{rot}} \approx 4000 \text{ min}^{-1}$ (incl. motor brake)	
Blade / Polishing Motor Speed	Adjustable	Adjustable	Fixed (optional: adjustable)	
Additional Equipment	х	<ul><li>Display for mechanical adjustments</li><li>Digital magnifier</li></ul>	Х	
Power Supply		100 – 240 VAC, 50/60 Hz		
Operating Temperature		0° – 50° C (32° – 122° F)		
Dimensions (L x W x H)	300 x 255 x 145 mm (11.8" x 10.0" x 5.7")	400 x 255 x 140 mm (15.7 x 10.0 x 5.5")	450 x 380 x 185 mm (17.7 x 14.9 x 7.3")	
Weight	9.3 kg (20.5 lbs.)	12.8 kg (28.2 lbs.)	30 kg (66.1 lbs.)	
Protective Class		IP 20		

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